•Q: **I get "**move out of bounds**" errors.**
•A: These may come from configuration errors in the printer.cfg file.
Open the file ___module_loader.cfg inside of the printer_additions folder and enable the module
Sovol SV06 & Plus Coordinates.
Chose the correct one - there's one for the SV06 Plus and one for the non-Plus.
Open the module file and follow the hints:
For SV06 it is printer_sovol_sv06_coordinates.cfg
For the SV06 Plus it is printer_sovol_sv06Plus_coordinates.cfg
•A: If you have a non-stock probe (ie BL Touch), make sure it is configured correctly. Have a look into the Readme of the SV06 Features and Coordinates modules.

•Q: **I have a BL Touch probe and get some** 'probe' **error..**
•A: From the SV06 module file, delete the [probe] section. Leave the [bltouch] section in your printer.cfg untouched.

•Q: **I get "**Unknown Command**" errors for "**RUN_SHELL_COMMAND**" and "**CLEAR_LAST_FILE**"**
•A: These are Sovol-scripts which are not present on non-Sovol installations. You can safely ignore these errors, or out-comment those calls from the CANCEL_PRINT macro within the SV06 Features module.

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Thank you!
Christian 🙂